

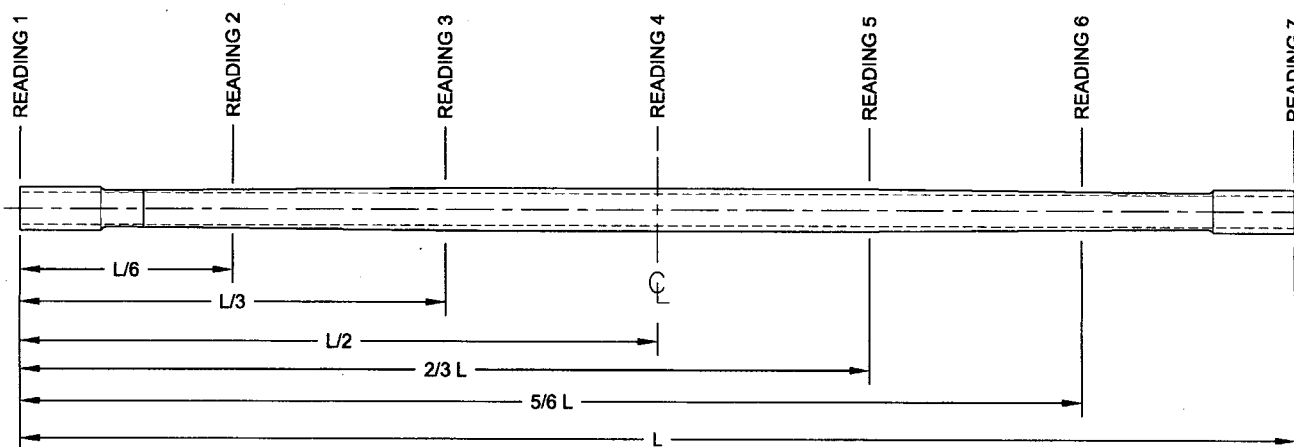
DART AEROSPACE LTD	Work Order:	
Description: Crosstube Assembly (206B High Fwd)	Part Number:	D206-667-141
Inspection Dwg: D206-667-141 Rev: C		Page 1 of 2

FIRST ARTICLE INSPECTION CHECKLIST

	Inspection Sheet Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
SIDE A	2.240	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.114	+0.005/-0.000					
	2.154	+0.005/-0.000					
	2.194	+0.005/-0.000					
	2.234	+0.005/-0.000					
	0.110	+/-0.010					
	0.300 x 30°	+/-0.010					
	R0.063	+/-0.010					
	R0.500	+/-0.010					
	4.438	+/-0.030					
SIDE B	2.240	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.074	+0.005/-0.000					
	2.114	+0.005/-0.000					
	2.154	+0.005/-0.000					
	2.194	+0.005/-0.000					
	2.234	+0.005/-0.000					
	0.110	+/-0.010					
	0.300 x 30°	+/-0.010					
	R0.063	+/-0.010					
	R0.500	+/-0.010					
	4.438	+/-0.030					
	93.18	+/-0.020					

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WALL THICKNESS MEASUREMENT



Location	WALL THICKNESS MEASUREMENT (IN)				Deviation Δw (max-min)	TOLERANCE
	w1	w2	w3	w4		
READING 1 L= 0"						0.030"
READING 2 L=						
READING 3 L=						
READING 4 L=						
READING 5 L=						
READING 6 L=						
READING 7 L=						

Calibration Result

Actual Block Thickness: _____

Sitiescan 250 Measured Thickness: _____

Measured by:	
Date:	

Audited by:	
Date:	

Preliminary Approval:	
Date:	

Rev	Date	Change	Revised by	Approved
A	06.10.24	New Issue (P/O D206-667-101)	KJ/JLM	
B	09.12.14	Dwg Rev updated	KJ	
C	12.06.04	Wall thickness form added	KJ	